

Date: Thursday, 3/30/2006 10:07:15 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOCK CHANNEL
Job Number	: 26457		
Estimate Number	: 10358		
P.O. Number	: N/A	Part Number	: D2345
This Issue	: 3/30/2006 S.O. No. : N/A	Drawing Number	: D2345 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>See 1st COMMENT BELOW</u>	Due Date	: 4/10/2006 Qty: 10 Um: Each
Checked & Approved By	: <u>06.03.30</u>		
Comment	: Est.RevB 09.05.31 Re-format DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 00000926 06/04/03

E-mail or Ship DXF file to vendor

Laser cut flat pattern as per Dwg D2345

Possible supplier: Ind. Laser

Material release note is required.

2.0	D2345F	Lock Channel
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Lock Channel

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary. 06.04.04 0

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 06/05/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/30/2006 10:07:15 AM
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Drawing Name: LOCK CHANNEL

Job Number: 26457

Part Number: D2345

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2345 using DT8241

SB 06/05/02

PTD

9

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.05.02

9

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST40

06/05/03 9

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/04

9

Job Completion

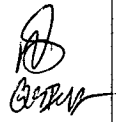
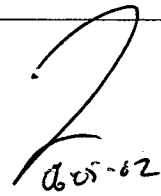
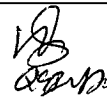
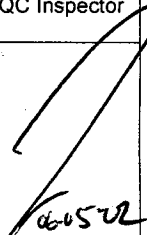


06.05.04

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/05/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/05/02	6	1 part was out of tolerance		Scrap + destroy	SB 06/05/02			

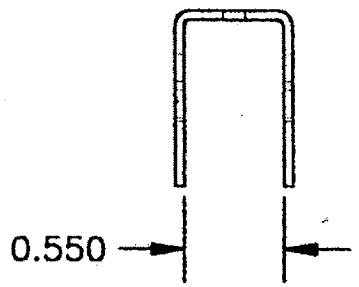
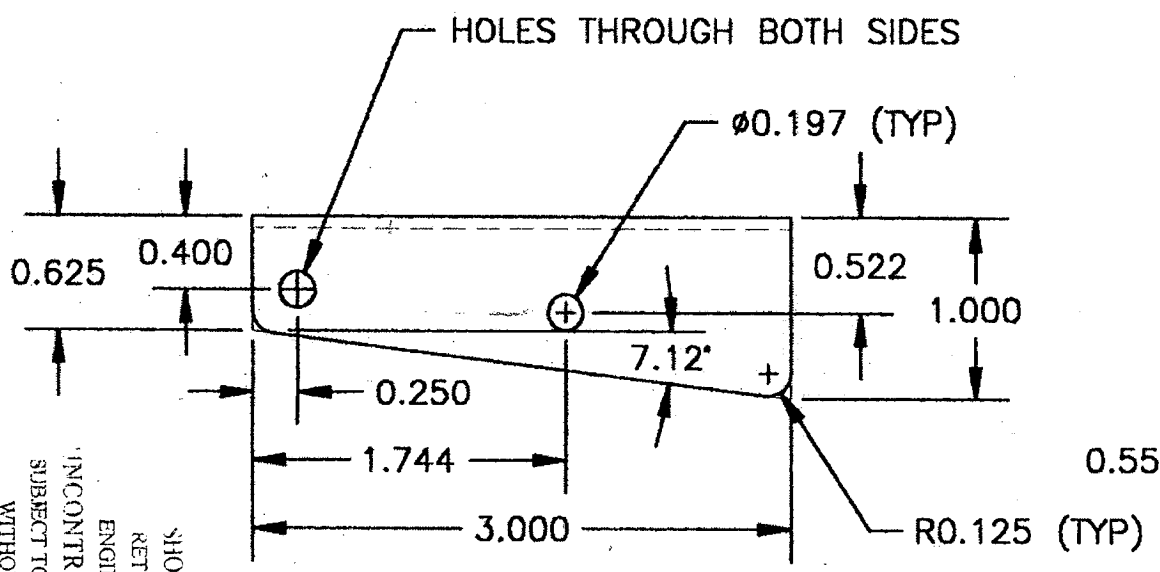
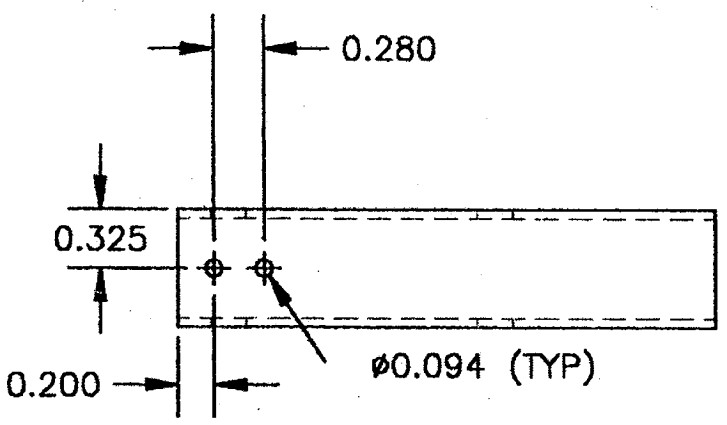
NOTE: Date & initial all entries

DART



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED		APPROVED		REV. A
DATE	95:02:21	TITLE	D2345	SHEET 1 OF 2
			LOCK CHANNEL	SCALE 1:1

RELEASED
950602 KE



MATERIAL: 304/316 SS 0.050 THICK
BEND RADIUS: 0.032

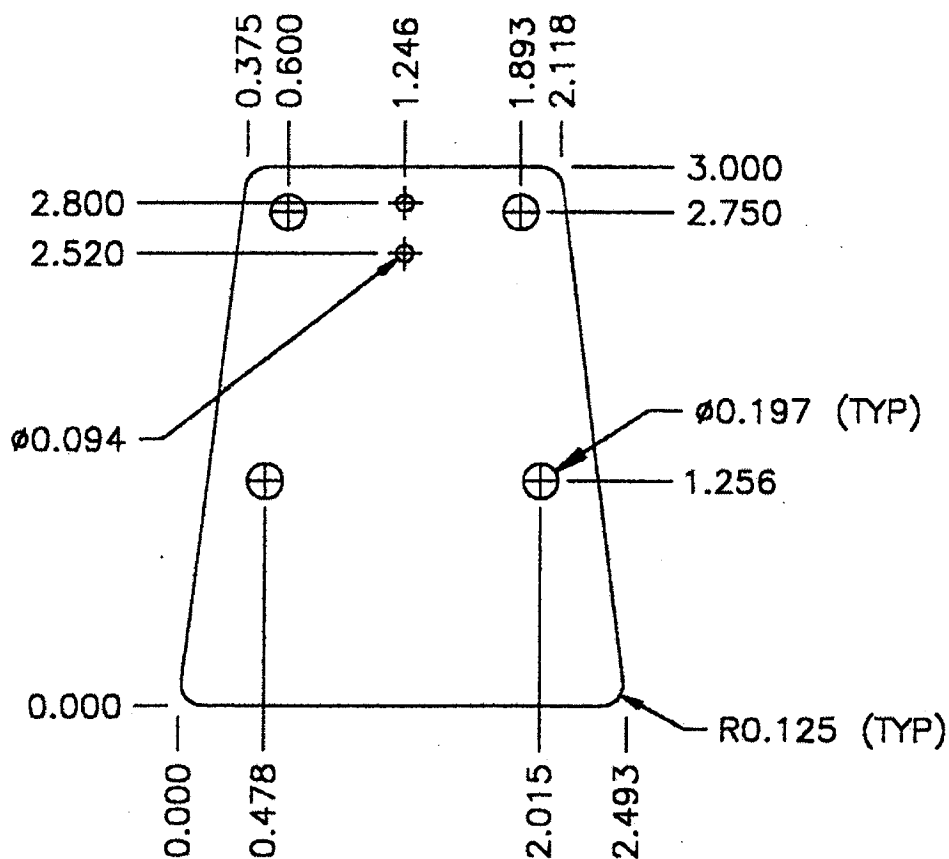
SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
26457



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2345	REV. A SHEET 2 OF 2
DATE 95:02:21		TITLE LOCK CHANNEL	SCALE 1:1

RELEASED
98.06.02 KE



D2345 FLAT PATTERN
MATERIAL: 304/316 SS 0.050 THICK

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WORK ORDER
NO. 26457

